

**Shin-Etsu Silicones
for
Personal Care**

Product Brochure

Emulsifiers Series

Emulsifiers for Cosmetic Products

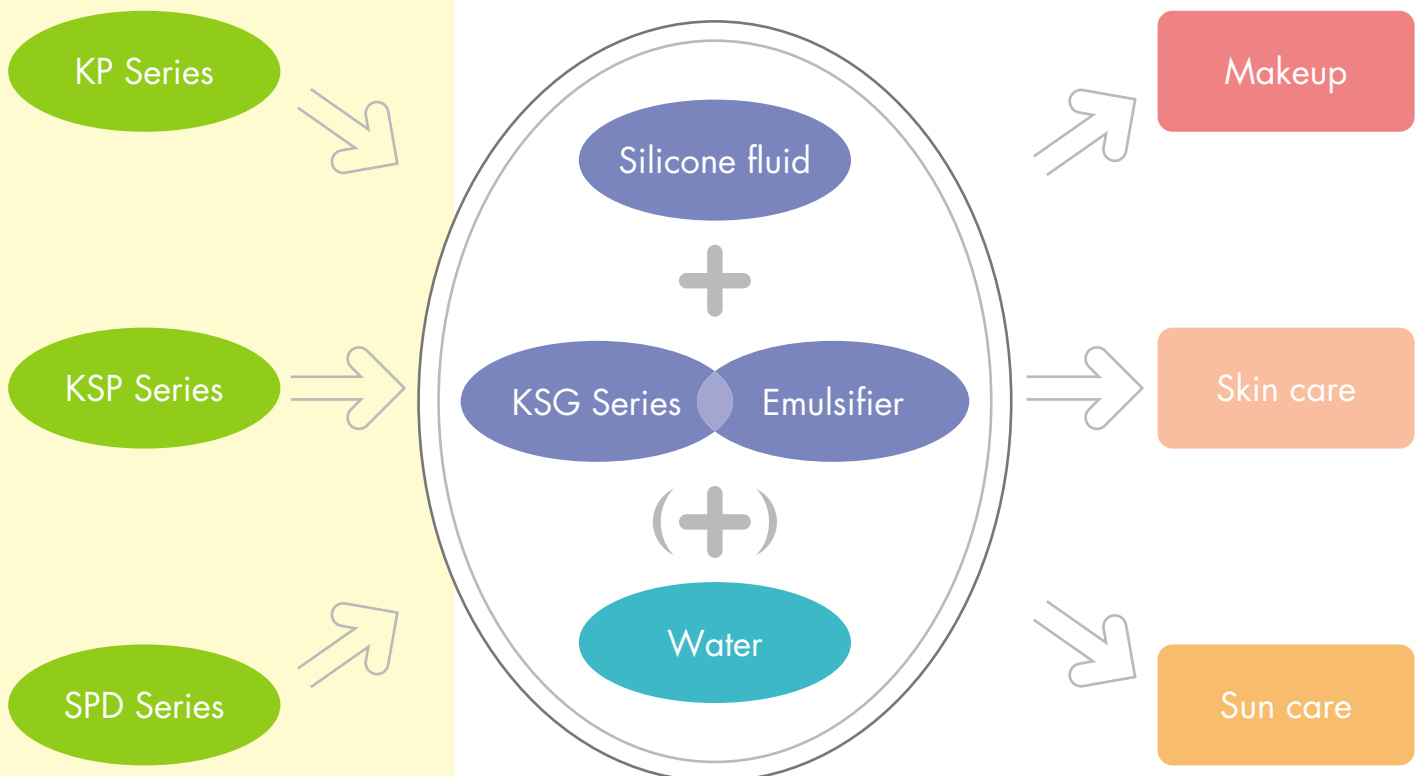
Shin-Etsu

With our distinctive emulsifiers, Shin-Etsu is expanding the possibilities of development for a wide range of cosmetic products.

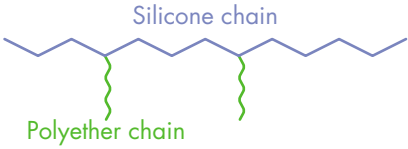
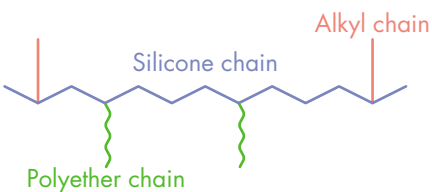
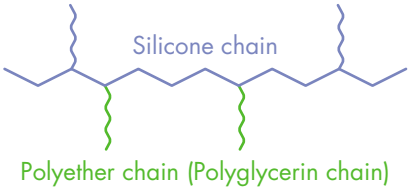
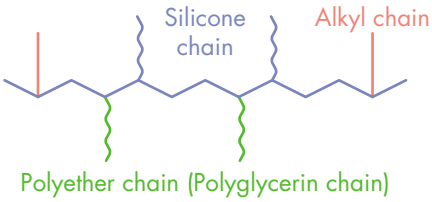
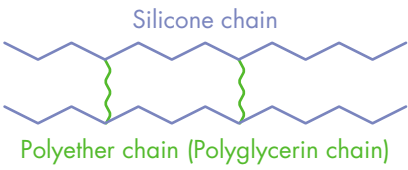
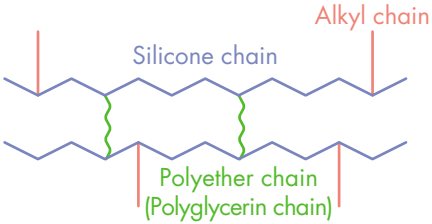
The two main classes of emulsifiers are polyether-modified silicones and polyglycerin-modified silicones. Polyether-modified silicones include linear types, branched types and cross-polymer types, while polyglycerin-modified silicones include branched types and cross-linked types. We also offer distinctive alkyl co-modified emulsifiers. Applying these products enables the development of diverse cosmetic formulations.

Formulation Design

(Basic Formula)



Product Classification

Type		Product	Model
Linear Type	Polyether-modified	KF-6011 KF-6012 KF-6013 KF-6015 KF-6016 KF-6017	 <p>Silicone chain</p> <p>Polyether chain</p>
	Polyether/alkyl co-modified	KF-6026	 <p>Silicone chain</p> <p>Polyether chain</p> <p>Alkyl chain</p>
Branched Type	Polyether-modified	KF-6028	 <p>Silicone chain</p> <p>Polyether chain (Polyglycerin chain)</p>
	Polyglycerin-modified	KF-6100 KF-6104	
	Polyether/alkyl co-modified	KF-6038	 <p>Silicone chain</p> <p>Polyether chain (Polyglycerin chain)</p> <p>Alkyl chain</p>
	Polyglycerin/alkyl co-modified	KF-6105	
Cross-polymer Type	Polyether-modified	KSG-210	 <p>Silicone chain</p> <p>Polyether chain (Polyglycerin chain)</p>
	Polyglycerin-modified	KSG-710	
	Polyether/alkyl co-modified	KSG-310 KSG-320 KSG-330 KSG-340	 <p>Silicone chain</p> <p>Polyether chain (Polyglycerin chain)</p> <p>Alkyl chain</p>
	Polyglycerin/alkyl co-modified	KSG-810 KSG-820 KSG-830 KSG-840	

Polyether-modified silicones

Linear type

We offer numerous polyether-modified silicone emulsifiers with varying HLB values, meaning these products can be used as either S/W or W/S emulsifiers.

KF-6026 is a W/O emulsifier that is co-modified with alkyl chains.

Product name	INCI	Viscosity (mm ² /s) 25 °C	Specific Gravity 25 °C	Refractive Index 25 °C	HLB	Cloud Point (°C)
KF-6011	PEG-11 Methyl Ether Dimethicone	100	1.06	1.456	14.5	65
KF-6012	PEG/PPG-20/22 Butyl Ether Dimethicone	1,600	1.03	1.446	7.0	35
KF-6013	PEG-9 Dimethicone	400	1.03	1.436	10.0	—
KF-6015	PEG-3 Dimethicone	150	1.00	1.420	4.5	—
KF-6016	PEG-9 Methyl Ether Dimethicone	150	1.01	1.417	4.5	—
KF-6017	PEG-10 Dimethicone	600	1.01	1.420	4.5	—

Alkyl co-modified type

KF-6026	PEG/PPG-10/3 Oleyl Ether Dimethicone	400	0.97	1.452	4.0	—
---------	--------------------------------------	-----	------	-------	-----	---

* This document is not a certification of quality. For documentation of quality assurance and standards, please contact our Sales Department.

* INCI names are subject to change without notice.

Branched type

The silicone component has a branched structure, providing unique solubility, superior to that of linear structures. These emulsifiers enable creation of distinctive products in terms of the viscosity and stability of the emulsions. KF-6038 has good solubility in both silicone fluid and organic oils.

Product name	INCI	Viscosity (mm ² /s) 25 °C	Specific Gravity 25 °C	Refractive Index 25 °C	HLB
KF-6028	PEG-9 Polydimethylsiloxylethyl Dimethicone	900	1.00	1.420	4.0

Alkyl co-modified type

KF-6038	Lauryl PEG-9 Polydimethylsiloxylethyl Dimethicone	700	0.96	1.430	3.0
---------	---	-----	------	-------	-----

Cross-polymer type

Our KSG-210 swells in silicone fluid, and the products in our KSG-300 series swell in organic oils. Minute cross-linked particles orient at the interface with water and swell in oil to form a network. This makes it possible to create highly stable W/S (W/O) emulsions.

Product name	INCI	Penetration (worked) 25 °C	Refractive Index 25 °C
KSG-210	Dimethicone (and) Dimethicone/PEG-10/15 Crosspolymer	400	1.403

Alkyl co-modified type

KSG-310	Mineral Oil (and) PEG-15/Lauryl Dimethicone Crosspolymer	400	1.450
KSG-320	Isododecane (and) PEG-15/Lauryl Dimethicone Crosspolymer	400	1.420
KSG-330	Triethylhexanoin (and) PEG-15/Lauryl Dimethicone Crosspolymer	395	1.442
KSG-340	Squalane (and) PEG-10/Lauryl Dimethicone Crosspolymer PEG-15/Lauryl Dimethicone Crosspolymer	430	1.445

* This document is not a certification of quality. For documentation of quality assurance and standards, please contact our Sales Department.

* INCI names are subject to change without notice.

Polyglycerin-modified silicones

Branched type

These silicone emulsifiers feature polyglycerin as the hydrophilic component.

These emulsifiers hold moisture well, so emulsions agree with skin and impart a distinctly soft and moist feel.

KF-6105 is a W/O emulsifier that is co-modified with alkyl chains.

Product name	INCI	Viscosity (mm ² /s) 25 °C	Specific Gravity 25 °C	Refractive Index 25 °C	HLB
KF-6100	Polyglyceryl-3 Disiloxane Dimethicone	40,000	1.08	1.458	high
KF-6104	Polyglyceryl-3 Polydimethylsiloxyethyl Dimethicone	4,000	1.00	1.409	low

Alkyl co-modified type

KF-6105	Lauryl Polyglyceryl-3 Polydimethylsiloxyethyl Dimethicone	4,000	0.95	1.426	low
---------	---	-------	------	-------	-----

Cross-polymer type

Our KSG-710 swells in silicone fluid, and the products in our KSG-800 series swell in organic oils.

These products enable creation of highly stable W/S (W/O) emulsions. They offer superior moisture retention, meaning emulsions agree with skin and have a distinctly soft and moist feel.

Product name	INCI	Penetration (worked) 25 °C	Refractive Index 25 °C
KSG-710	Dimethicone (and) Dimethicone/Polyglycerin-3 Crosspolymer	400	1.400

Alkyl co-modified type

KSG-810	Mineral Oil (and) Lauryl Dimethicone/Polyglycerin-3 Crosspolymer	380	1.450
KSG-820	Isododecane (and) Lauryl Dimethicone/Polyglycerin-3 Crosspolymer	340	1.420
KSG-830	Triethylhexanoin (and) Lauryl Dimethicone/Polyglycerin-3 Crosspolymer	380	1.442
KSG-840	Squalane (and) Lauryl Dimethicone/Polyglycerin-3 Crosspolymer	380	1.445

* This document is not a certification of quality. For documentation of quality assurance and standards, please contact our Sales Department.

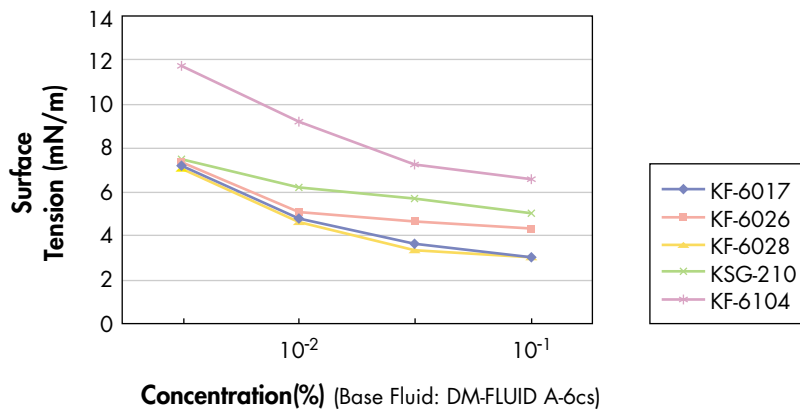
* INCI names are subject to change without notice.

Solubility (concentration 20%)

	KF-6011	KF-6012	KF-6013	KF-6015	KF-6016	KF-6017	KF-6026	KF-6028	KF-6038	KF-6100	KF-6104	KF-6105
KF-96A-6cs (Dimethicone)	I	I	PS	I	S	S	I	S	S	PS	S	S
KF-96A-20cs (Dimethicone)	I	I	PS	I	PS	I	I	PS	S	PS	S	PS
KF-995 (Cyclopentasiloxane)	I	I	I	S	S	S	I	S	S	PS	S	S
Mineral Oil	I	PS	I	I	PS	PS	S	I	S	I	I	S
Isotridecyl Isononanoate	I	S	S	S	S	S	S	S	S	PS	S	S
Triethylhexanoin	S	S	S	S	S	S	S	S	S	PS	PS	S
Ethyl Alcohol	S	S	S	S	S	S	S	S	PS	S	PS	PS
Isopropyl Alcohol	S	S	S	S	S	S	S	S	S	S	S	S
Propylene Glycol	S	I	S	I	I	S	PS	I	PS	S	I	I
1,3-Butylene Glycol	S	I	S	I	I	S	PS	I	PS	S	PS	PS
Glycerin	I	I	I	I	I	I	PS	I	PS	S	PS	PS
Water	S	S	I	I	I	I	I	I	I	G	I	I

S: Soluble PS: Partially Soluble I: Insoluble G: Gel

Surface tension



* Measured using a "fully automated interfacial tensiometer (model PD-W, KYOWA INTERFACE SCIENCE CO., LTD.)"

Silicone Division, Sales and Marketing Department I

6-1, Ohtemachi 2-chome, Chiyoda-ku, Tokyo, Japan

Phone : +81-(0)3-3246-5132 Fax : +81-(0)3-3246-5361

Shin-Etsu Silicones of America, Inc.

1150 Damar Drive, Akron, OH 44305, U.S.A.

Phone : +1-330-630-9860 Fax : +1-330-630-9855

Shin-Etsu Silicones Europe B. V.

Bolderweg 32, 1332 AV, Almere, The Netherlands

Phone : +31-(0)36-5493170 Fax : +31-(0)36-5326459

Shin-Etsu Silicone Taiwan Co., Ltd.

7F, No.102, Civil Boulevard, Sec.4, Taipei, Taiwan R.O.C.

Phone : +886-(0)2-2751-6999 Fax : +886-(0)2-2751-6769

Shin-Etsu Silicone Korea Co., Ltd.

International Insurance Bldg. 904, 120, 5-ka,

Namdaemoon-ro, Chung-ku, Seoul, Korea

Phone : +82-(0)2-775-9691 Fax : +82-(0)2-775-9690

Shin-Etsu Singapore Pte. Ltd.

4 Shenton #10-03/06 SGX Centre II, Singapore 068807

Phone : +65-6743-7277 Fax : +65-6743-7477

Shin-Etsu Silicones (Thailand), Ltd.

7th Floor, Harindhorn Tower, 54 North Sathorn Road,
Bangkok 10500, Thailand

Phone : +66-(0)2-632-2941 Fax : +66-(0)2-632-2945

Shin-Etsu Silicone International Trading (Shanghai) Co., Ltd.

3214 Shanghai Central Plaza, 381 Huaihai Zhong Road,
Shanghai, China

Phone : +86-(0)21-6391-5111 Fax : +86-(0)21-6391-5296

- The data and information presented in this catalog may not be relied upon to represent standard values. Shin-Etsu reserves the right to change such data and information, in whole or in part, in this catalog, including product performance standards and specifications without notice.
- Users are solely responsible for making preliminary tests to determine the suitability of products for their intended use. Statements concerning possible or suggested uses made herein may not be relied upon, or be construed, as a guaranty of no patent infringement.
- The silicone products described herein have been designed, manufactured and developed solely for general industrial use only; such silicone products are not designed for, intended for use as, or suitable for, medical, surgical or other particular purposes. Users have the sole responsibility and obligation to determine the suitability of the silicone products described herein for any application, to make preliminary tests, and to confirm the safety of such products for their use.
- Users must never use the silicone products described herein for the purpose of implantation into the human body and/or injection into humans.
- Users are solely responsible for exporting or importing the silicone products described herein, and complying with all applicable laws, regulations, and rules relating to the use of such products. Shin-Etsu recommends checking each pertinent country's laws, regulations, and rules in advance, when exporting or importing, and before using, the products.
- Please contact Shin-Etsu before reproducing any part of this catalog.
Copyright belongs to Shin-Etsu Chemical Co., Ltd.

		The Development and Manufacture of Shin-Etsu Silicones are based on the following registered international quality and environmental management standards.
		
		Gunma Complex ISO 9001 ISO 14001
		Naoetsu Plant ISO 9001 ISO 14001
		Takefu Plant ISO 9001 ISO 14001 (JQA)

<http://www.silicone.jp/>